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2 February 1998

All Registered Lift & Escalator Contractors
All Registered Lift & Escalator Engineers

Dear Sirs,

Circular No. 3/98
Code of Practice on the Examination, Testing and Maintenance
of Lifts and Escalators (1996 Edition)
Amendment No. 2

Pursuant to section 27G of the Lifts & Escalators (Safety) Ordinance (Cap. 327), the Code of Practice on the Examination, Testing and Maintenance of Lifts & Escalators (1996 Edition)(the Code) has been amended by revising the test report formats and making necessary corrections.

The above changes have been included in the Amendment No. 2 of the Code which is attached for your retention.

The requirements in the Amendment No. 2 of the Code shall come into operation on 15 February 1998 and shall be applicable to lift and escalator works carried out on or after that date.

Yours faithfully,

(LAW Yu-wing)
for Director of Electrical & Mechanical Services

c.c. AD/BS

D of Housing (Attn.: TS/3)
WLC/GMWC/LYW/tlp

**Code of Practice
on the Examination, Testing and Maintenance of
Lifts and Escalators
(1996 Edition)**

**AMENDMENT No. 2
Revised Appendices & Correction**

(Effective as from 15 February 1998 and applicable to
lift and escalator works carried out on or after that date)

<u>Item</u>	<u>Clause</u>	<u>Description</u>
1	Section C Clause 4.5.1(o)	Add ", car ventilation" after ".....; car lighting".
2	Appendices	Repeal Appendix A, Appendix B, Appendix C & Appendix D and substitute the attached.

[Note: The amendments/corrections are to -

Appendix A

- (i) include the examination/testing of door re-opening device for lift for person with a disability (*Amended Item 4.4(e)*);
- (ii) add "6. Overspeed Governor Tests
6.1 Car Governor" (*Amended Item 6*);
- (iii) include the examination/testing of emergency stopping distance (*Amended Item 11*);
- (iv) include the examination/testing of various emergency alarm devices and CCTV (*Amended Item 13(f) & 14(i)*);
- (v) replace "*Delete whichever applicable" on Page 4 by "*Delete whichever not applicable".

Appendix B

- (i) include the examination/testing of door re-opening device for lift for person with a disability (*Amended Item 4.4(e)*);
- (ii) add "Note 1 - The pressure readings should be taken between the check valve, or down direction valve, and the supply line to the cylinder." (*Amended Item 5(e)*);
- (iii) include the examination/testing of various emergency alarm devices and CCTV (*Amended Item 12(f) & 13(i)*);
- (iv) replace "*Delete whichever applicable" on Page 4 by "*Delete whichever not applicable".

Appendix C

- (i) include the examination/testing of adjacent building obstacles and criss-cross escalators (*Amended Item 10(1)(b)*).

Appendix D

- (i) replace "*Delete whichever applicable" on Page 2 by "*Delete whichever

not applicable".]

Appendix A Certification of Test and Examination for Electric Passenger Lifts/Freight Lifts/Non-commercial Vehicle Lifts

CERTIFICATION OF TEST AND EXAMINATION FOR ELECTRIC PASSENGER LIFTS*/FREIGHT LIFTS*/NON-COMMERCIAL VEHICLE LIFTS*

Description of Installation

Location : _____
 Manufacturer : _____ Plant No. : _____
 Lift Identification No. : _____ Length of Travel _____ m
 Levels Served _____
 Rated Load _____ kg _____ Persons Rated Speed _____ m/s
 Power Supply at Time of Test _____ Volt _____ Phase _____ Hz
 Levelling tolerance + _____ mm Number of Starts _____ / hr
 Car Floor Area _____ m²
 Machine Room Location : above lift well*/below lift well*/at side*/Others _____
 Is this a fireman lift? Yes No
 Is this lift for disabled persons? Yes No

2. Static Examination - Mechanical

2.1 Suspension

(a) Suspension Ropes
 Certification No. & Date of Issue _____
 (i) Number _____ (ii) Nominal Diameter _____ mm
 (b) Type of Anchorages : Car _____
 Counterweight _____
 Have the anchorages been examined and found in good working condition? Yes No

2.2 Safety Gear

Has the safety gear been certified in accordance with 5.11.1 of COP on The Design & Construction, Part 1? Yes No
 Certification No. & Date of Issue _____

2.3 Energy Dissipation Buffers N.A.*/Fitted*

(a) Have the buffers been certified in accordance with 6.2.1 of COP on The Design & Construction, Part 1? Yes No
 (b) Certification No. & Date of Issue _____
 (c) Is the buffer switch functioning properly? Yes No

2.4 Energy Accumulation Buffers N.A.*/Fitted*

(a) Have the buffers been certified in accordance with 6.2.1 of COP on the design & construction, Part 1? N.A. Yes No

(b) Certification No. & Date of Issue _____
 (c) Do the buffers comply with 6.2.2 of COP on The Design & Construction, Part 1? Yes No

2.5 Brake

Does the brake sustain the static car, in the lower part of its travel, with the rated load plus 25% (passenger/general freight lifts) or 50% (non-commercial vehicle lifts/industrial truck loaded freight lifts)? Yes No

2.6 Overspeed Governor

(a) Has the governor been certified in accordance with 5.12.1 of COP on The Design & Construction, Part 1? Yes No
 (b) Certification No. & Date of Issue _____
 (c) Is the data plate in accordance with 11.6 of COP on The Design & Construction, Part 1? Yes No
 (d) Does the governor rope conform to 5.12.6 of COP on The Design & Construction, Part 1? Yes No
 (e) Is the governor rope slack switch working properly? Yes No

3. Static Examination - Electrical

3.1 Insulation Resistance to Earth

(a) Lift Motor _____ MΩ
 (b) MG Set (if fitted) : Motor _____ MΩ Generator _____ MΩ
 (c) Power System _____ MΩ (d) Safety Circuits _____ MΩ

3.2 Earthing

(a) Is the maximum continuity resistance to earth less than 0.5Ω? Yes No
 (b) Is the car connected to controller earthing terminal by a separate conductor ≥ 0.75mm²? Yes No

3.3 Protection of Conductors

Is the fixed wiring in conduit or trunking (or fittings which ensure equivalent protection) throughout? Yes No

3.4 Phase Failure Device

Does the phase reversal and phase failure device operate correctly? Yes No

*Delete whichever not applicable.

CERTIFICATION OF TEST AND EXAMINATION FOR ELECTRIC PASSENGER LIFTS*/FREIGHT LIFTS*/NON-COMMERCIAL VEHICLE LIFTS*

4. Dynamic Tests

4.1 Safety Contacts/Circuits

- (a) Have the contacts at each landing entrance been proved to ensure that when broken there is no movement of the car? Yes No
- (b) Have the mechanical locks at each landing entrance been proved for positive locking? Yes No
- (c) Have the car door/gate contacts been proved so that when broken there is no car movement? Yes No
- (d) If separate terminal stopping switches are fitted, do they operate satisfactorily? N.A. Yes No
- (e) Do the final limit switches remove the motor supply before the car or counterweight contact the buffers? Yes No
- (f) Have the stopping devices on the car top, in the pulley room and pit, been proved so that when broken no movement of the car occurs? Yes No
- (g) Have all other switches/contacts in the safety circuit been proved so that when broken no car movement occurs? Yes No
- (h) Does the earthing of the most remote contact (lock or push button) operate a fuse or trip a breaker without delay? Yes No
- (i) Are all other electromechanical interlocks working properly? Yes No

4.2 Car Top Control Station

- (a) Speed Up _____ m/s (b) Speed Down _____ m/s
- (c) Does the design and operation of the car top station comply with 10.3.1.3 of COP on The Design & Construction, Part 1? Yes No

4.3 Clearances and Runbys

- (a) With the counterweight on its fully compressed buffers, how much further can the lift car move upwards before it hits any obstruction? _____ mm
- (b) What is the distance between the car roof and the lowest parts of roof of the lift well, when the car levels with top floor? _____ mm
- (c) With the car resting on its fully compressed buffers, is there a sufficient space to accommodate a rectangular block as specified in 1.5.3(a) of COP on The Design & Construction, Part 1 with at least 0.5m between the bottom of the pit and the lowest point of the car? Yes No
- (d) Distance of bottom runby of car _____ mm
- (e) Distance of bottom runby of counterweight _____ mm

4.4 Door Tests

- (a) Type of sliding doors Horizontal*/Vertical*/collapsible*
- (b) Form of operation of doors Manual*/Powered*
- (c) Power supply to door control circuit _____ V
- (d) Maximum force at the mid-point of the travel _____ N
- (e) Does the construction & operation of the door re-opening device comply with 3.5.2.2 & 4.6.2.2*/3.5.2.3 & 4.6.2.3* of COP on The Design & Construction, Part 1? N.A. Yes No
- (f) Do the car doors fulfil the requirements of 4.10 of COP on The Design & Construction, Part 1? Yes No

5. Measurements of the Electrical System

- (a) Particulars of Lift Motor (as stated in data plate)
 Maker _____ Drive System _____
 Serial No. _____ Speed _____ rpm Frequency _____ Hz
 Power rating _____ kw Rated Voltage _____ V Current Rating _____ A
- (b) Particulars of MG Set Drive Motor*/Convertor* (as stated in data plate)
 Maker _____ Serial No. _____
 Power Rating _____ KVA Voltage _____ V
 Current Rating _____ A Speed _____ rpm Frequency _____ Hz
 (Note : Speed and frequency not applicable for convertor)
- (c) Current and Speed Tests (at mid-point of travel)

	Lift Motor Speed	Lift Speed	Lift Motor Input		System Input MG Set*/Convertor*	
No Load Down	rpm	m/s	V	A	V	A
Full Load Up	rpm	m/s	V	A	V	A

(d) Overcurrent protection devices

	Lift Motor	MG Set Drive Motor	Convertor
Type			
Settings			

* Delete whichever not applicable

CERTIFICATION OF TEST AND EXAMINATION FOR ELECTRIC PASSENGER LIFTS*/FREIGHT LIFTS*/NON-COMMERCIAL VEHICLE LIFTS*

6. Overspeed Governor Tests

6. Car Governor

Governor Type _____ Serial No. _____

		Electrical	Mechanical
Device Tripping Speed	Marked	m/s	m/s
	Measured	m/s	m/s

State how the governor was tested on the installation :
Simulation*/Free Fall*/Actual Overspeed*/Others* _____

6.2 Counterweight Governor (if fitted)

Governor Type _____ Serial No. _____

		Electrical	Mechanical
Device Tripping Speed	Marked	m/s	m/s
	Measured	m/s	m/s

State how the governor was tested on the installation :
Simulation*/Free Fall*/Actual Overspeed*/Others* _____

7. Car Safety Gear Tests

Note : The following tests should be conducted with the car descending, with the brake open and the machine continuing to run till the ropes slip or become slack.

- (a) Progressive Type N.A.*/Fitted*
- (i) Does the safety gear operate correctly when engaging at rated speed with the rated load uniformly distributed in the lift car? N.A. Yes No
- OR
- (ii) Does the safety gear operate correctly when engaging at levelling or inspection speed with 125%*/150%* of the rated load uniformly distributed in the lift car? N.A. Yes No
- State the speed _____ m/s
- (b) Instantaneous Type N.A.*/Fitted*
- Does the safety gear operate correctly when engaging at rated speed with the rated load uniformly distributed? Yes No
- (c) What was the stopping distance in the test? _____ mm

- (d) After the lift car was brought to a halt in the above test was the floor horizontal, or sloping less than 5% from the horizontal? Yes No

8. Counterweight Safety Gear Tests

Note : The following tests should be conducted with the counterweight descending, with the brake open and the machine continuing to run till the ropes slip or become slack.

- (a) Progressive Type N.A.*/Fitted*
- (i) Does the safety gear operate correctly when engaging at rated speed with the car empty? N.A. Yes No
- OR
- (ii) Does the safety gear operate correctly when engaging at levelling or inspection speed with the car empty? N.A. Yes No
- (b) Instantaneous Type N.A.*/Fitted*
- Does the safety gear operate correctly when engaging at rated speed with the car empty? Yes No

9. Buffer Tests

- (a) For Car Buffers
- (i) When the car was brought into contact with the buffers at rated load at rated speed, or at a speed for which the stroke of the buffers has been calculated, was the operation satisfactory? Yes No
- (ii) Do the buffers recover automatically after operation? Yes No
- (b) For Counterweight Buffers
- When the counterweight was brought into contact with the buffers with the car empty at rated speed, or a speed for which the stroke of the buffers has been calculated, was the operation satisfactory? Yes No

10. Traction Checks

- (a) Does the car stop under emergency conditions
- (i) with the car empty when travelling upwards at rated speed? Yes No

*Delete whichever not applicable

CERTIFICATION OF TEST AND EXAMINATION FOR ELECTRIC PASSENGER LIFTS*/FREIGHT LIFTS*/NON-COMMERCIAL VEHICLE LIFTS*

- (ii) with the rated load plus 25% when travelling downwards in the lower part of the lift well at rated speed? Yes No
- (b) With the counterweight resting on its fully compressed buffers, is it impossible for the empty car to be raised under power? Yes No

Emergency Stopping Distance

What was the stopping distance of the car travelling in down direction at rated speed and carrying 125% of the rated load under emergency stopping conditions? _____ m

12. Duty Cycle Test

Does the lift operate satisfactorily for a period of at least 0.5 hour when running with rated load, full travel and intermediate stops at a rate of starts equal to the number of starts per hour recommended in Item 1? Yes No

13. General (Lift Work)

- (a) Is the maximum load indicated in the car and does it comply with 11.2.1 of COP on The Design & Construction, Part 1? Yes No
- (b) Does the fireman lift operation function correctly? N.A. Yes No
- (c) Are the emergency instructions displayed in the machine room? Yes No
- (d) Does the emergency operation system function correctly in accordance with 8.5 of COP on The Design & Construction, Part 1? Yes No
- (e) Does the emergency lighting of the car comply with 4.16.3 of COP on The Design & Construction, Part 1? Yes No
- (f) What are the emergency alarm devices?

	Mangt office	M/C room	Lift car	Main lobby/Pit
Alarm bell*	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Intercom*	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Indication light*	<input type="checkbox"/>	<input type="checkbox"/>		
Indication light for acknowledgement & the notice*			<input type="checkbox"/>	

- (g) Does the overload device operate satisfactorily? Yes No

14. General (Other works)

- (a) Is the machine room artificial lighting adequate for maintenance purposes? Yes No
- (b) Does the artificial lighting in the lift well comply with 1.7(b) of COP on The Design & Construction, Part 1? Yes No
- (c) Are the machine room conditions satisfactory? Yes No

- (d) Are the provisions for ventilating the machine room adequate? Yes No
- (e) Are the machine room doors or trap doors fitted with a suitable lock to comply with 3.15.3 and 3.15.4 of COP on Building Works for Lifts and Escalators? Yes No
- (f) Are the safety means of access to all items of equipment in accordance with COP on The Design & Construction, Part 1 and COP on Building Works for Lifts and Escalators? Yes No
If no, state details _____
- (g) Are the hoistway emergency doors (if fitted), in compliance with 3.2 of COP on Building Works for Lifts and Escalators? N.A. Yes No
- (h) Documents (copy only) in respect of exemptions (if any) shall be provided for reference. N.A. Yes No
- (i) Are CCTV camera provided in lift car and CCTV monitors provided in management office *and machine room *? N.A. Yes No

15. Declaration

I certify that on _____ the equipment was thoroughly examined and found to be free from obvious defects, and to comply with the COP on The Design & Construction, Part 1, COP on Examination, Testing and Maintenance of Lifts and Escalators and COP on Building Works for Lifts and Escalators with the exception of the following items and that the foregoing is an accurate record of the test and examination carried out.

Exceptions

Name & Registration No. of Registered Lift Engineer

Signature of Registered Lift Engineer

Name of Registered Lift Contractor

Date

Remarks : COP means Code of Practice
* Delete whichever not applicable

Appendix B Certification of Test and Examination for Hydraulic Passenger Lifts/Freight Lifts/Non-commercial Vehicle Lifts

CERTIFICATION OF TEST AND EXAMINATION FOR HYDRAULIC PASSENGER LIFTS*/FREIGHT LIFTS*/NON-COMMERCIAL VEHICLE LIFT*

Description of Installation

Location : _____

Manufacturer : _____ Plant No. : _____

Lift Identification No. : _____ Length of Travel _____ m

Levels Served _____

Rated Load _____ kg _____ Persons Rated Speed Up _____ m/s

Dia. of Ram _____ m Ram Action : Direct*/Indirect* Type of Ram : Single*/Telescopic*

Power Supply at Time of Test _____ Volt _____ Phase _____ Hz

Levelling tolerance ± _____ mm Number of Starts _____ /hr

Car Floor Area _____ m²

Machine Room Location : above lift well*/below lift well*/at side*/others

Is this a fireman lift? Yes No

Is the lift for disabled persons? Yes No

Devices provided against free fall and descent with excessive speed of the car:-

(i) Safety gear tripped by overspeed governor Yes No

(ii) Safety gear tripped by failure of suspension gear or by safety rope Yes No

(iii) Rupture value Yes No

(iv) Restrictor Yes No

Devices/system provided against creeping of the car:-

(i) Safety gear tripped by downward movement of the car Yes No

(ii) Pawl device Yes No

(iii) Clamping device Yes No

(iv) Electrical anti-creep system Yes No

2. Static Examination - Mechanical

2.1 Jack

Single Jack Multi Jack Number of Jacks _____

In multi jack system, are the jacks, in compliance with 8.1.3 of COP on The Design & Construction, Part 2? Yes No N.A.

2.2 Suspension

(a) Suspension Ropes

(i) Certification No. & Date of Issue _____

(ii) Number _____ Nominal Diameter _____ mm

(b) Type of Anchorage : Car _____

Counterweight (if provided) _____

Have the anchorages been examined and found in good working condition? Yes No

2.3 Suspension Chains

N.A.*/Fitted*

(a) Number _____ (b) Pitch _____ mm (c) Type and Construction _____

2.4 Safety Gear

N.A.*/Fitted*

Has the safety gear been certified in accordance with 5.10.1.5 of COP on The Design & Construction, Part 2? Yes No

Certification No. & Date of Issue : _____

2.5 Energy Dissipation Buffers

N.A.*/Fitted*

(a) Have the buffers been certified in accordance with F5 of BS5655, Part 2 Yes No

(b) Certification No. & Date of Issue : _____

(c) Is the buffer switch functioning properly? Yes No

2.6 Energy Accumulation Buffers

N.A.*/Fitted*

(a) Have the buffers been certified in accordance with F5 of BS5655 Part 2 N.A. Yes No

(b) Do the buffers comply with 6.2.3 of COP on The Design & Construction, Part 2? Yes No

2.7 Overspeed Governor

N.A.*/Fitted*

(a) Has the governor been certified in accordance with F.4.3 of BS5655 Part 2? Yes No

(b) Certification No. & Date of Issue : _____

(c) Is the data plate in accordance with 11.6 of COP on The Design & Construction, Part 2? Yes No

(d) Does the governor rope conform to 5.12.6 of COP on The Design & Construction, Part 2? Yes No

(e) Is the governor slack rope switch working properly? Yes No

3. Static Examination - Electrical

3.1 Insulation Resistance to Earth

(a) Pump Motor _____ MΩ (b) Power System _____ MΩ (c) Safety Circuits _____ MΩ

3.2 Earthing

(a) Is the maximum continuity resistance to earth less than 0.5Ω? Yes No

(b) Is the car connected to controller earthing terminal by a separate conductor ≥ 0.75mm²? Yes No

3.3 Protection of Conductors

Is the fixed wiring in conduit or trunking (or fittings which ensure equivalent protection) throughout? Yes No

* Delete whichever not applicable

CERTIFICATION OF TEST AND EXAMINATION FOR HYDRAULIC PASSENGER LIFTS*/FREIGHT LIFTS*/NON-COMMERCIAL VEHICLE LIFT*

3.4 Phase Failure Device

Does the phase reversal and phase failure device operate correctly? Yes No

4. Dynamic Tests

4.1 Safety Contacts/Circuits

- (a) Have the contacts at each landing entrance been proved to ensure that when broken there is no movement of the car? Yes No
- (b) Have the mechanical locks at each landing entrance been proved for positive locking? Yes No
- (c) Have the car door/gate contacts been proved so that when broken there is no car movement? Yes No
- (d) If separate terminal stopping switches are fitted, do they operate satisfactorily? N.A. Yes No
- (e) Does the final limit switch operate in accordance with 6.3 of COP on The Design & Construction, Part 2? Yes No
- (f) Have the stopping devices on the car top, in the pulley room and pit been proved so that when broken no movement of the car occurs? Yes No
- (g) Have all other switches/contacts in the safety circuit been proved so that when broken no car movement occurs? Yes No
- (h) Does the earthing of the most remote contact (lock or push button) operate a fuse or trip a breaker without delay? Yes No
- (i) Are all other electromechanical interlocks working properly? Yes No

4.2 Car Top Control Station

- (a) Speed Up _____ m/s (b) Speed Down _____ m/s
- (c) Does the design and operation of the car top station comply with 10.3.1.3 of COP on The Design & Construction, Part 2? Yes No

4.3 Clearances and Runbys

- (a) Will the car and counterweight (if fitted) clear all obstacles when driven at slow speed:
 - (i) with the car and rated load compressing the car buffers? Yes No
 - (ii) with the counterweight (if fitted) compressing its buffer (car empty)? N.A. Yes No
 - (iii) with the ram fully extended to the ram stop? Yes No
- (b) What is the distance between the car roof and the lowest parts of roof of the lift well, when the car levels with top floor? _____ mm

- (c) With the car resting on its fully compressed buffers, is there a sufficient space to accommodate the rectangular block as specified in 1.5.2(a) of COP on The Design & Construction, Part 2 with at least 0.5m between the bottom of the pit and the lowest point of the car? Yes No

- (d) Distance of bottom runby of car _____ mm
- (e) Distance of bottom runby of counterweight (if fitted) _____ mm

4.4 Door Tests

- (a) Type of sliding doors _____ Horizontal*/Vertical*/collapsible*
- (b) Form of operation of doors _____ Manual*/Powered*
- (c) Power supply to door control circuit _____ V
- (d) Maximum force at the mid-point of the travel _____ N
- (e) Does the construction & operation of the door re-opening device comply with 3.5.2.2 & 4.6.2.2*/3.5.2.3 & 4.6.2.3* of COP on The Design & Construction, Part 2? N.A. Yes No
- (f) Do the car doors fulfil the requirements of 4.10 of COP on The Design & Construction, Part 2? Yes No

5. Measurements of the Hydraulic and Electrical System

Note : 1 bar = 10⁵N/m² = 10⁵Pa

- (a) With rated load in the car and highest floor level, state static hydraulic pressure _____ bar
- (b) When subject to 200% of full load pressure applied between the non-return valve and the jack (included) for a period of 5 minutes, is there evidence of any pressure drop or leakage of hydraulic fluid? Yes No
- (c) Particulars of the pump motor (as stated on data plate)
 - Maker _____ Drive System _____
 - Serial No. _____ Speed _____ r/min Frequency _____ Hz
 - Power Rating _____ kW Rated Voltage _____ V Current Rating _____ A
- (d) Particulars of the pump (as stated on data plate)
 - Maker _____ Serial No. _____ Type _____
- (e) Current and Speed Tests (at mid-point of travel)

	Hydraulic pressure (See Note 1)	Lift Speed	Motor Input (See Note 2)	
No Load Up	_____ bar	_____ m/s	V	A
Rated Load Up	_____ bar	_____ m/s	V	A

*Delete whichever not applicable

CERTIFICATION OF TEST AND EXAMINATION FOR HYDRAULIC PASSENGER LIFTS*/FREIGHT LIFTS*/NON-COMMERCIAL VEHICLE LIFT*

Note 1 - The pressure readings should be taken between the check valve, or down direction valve, and the supply line to the cylinder.

Note 2 - The motor current readings on conductors adjacent to the motor terminal block should be taken with the motor running steadily.

- (f) Pressure relief valve operated at pressure of _____ bar and was the integrity of the pipework satisfactory? Yes No
- (g) Is the relief valve secured against any unauthorized interference? Yes No
- (h) Does the check valve hold the car with rated load at floor level? Yes No
- (i) Does the rupture valve function correctly? N.A. Yes No
- (j) Does the operation of the manual lowering valve lower the car at a slow speed not exceeding 0.3m/s? Yes No
- (k) In the case of an indirect acting lift, does the slack chain*/ropes* switch or pressure switch prevent operation of the lift until pressure is re-established by the re-setting of the switch? N.A. Yes No
- (l) Are precautions against any overheating of the fluid provided? Yes No

6. Overspeed Governor/Safety Rope/Suspension Gear Tests

- (a) Governor Type _____ Serial No. _____ N.A.*/Fitted*

		Electrical	Mechanical
Device Tripping Speed	Marked	m/s	m/s
	Measured	m/s	m/s

State how the governor was tested on the installation:
Simulation*/Free Fall*/Actual Overspeed*/Others* _____
OR

- (b) Safety Rope
If the safety gear*/clamping device* is tripped by a safety rope, does the triggering mechanism operate satisfactory? N.A. Yes No
- (c) Suspension Gear
If the safety gear*/clamping device* is tripped by the failure of suspension gear, does the triggering mechanism operate satisfactorily? N.A. Yes No

7. Car Safety Gear Tests

N.A.*/Fitted*

Note : The following tests should be conducted with the car descending.

- (a) Progressive Type
Does the safety gear operate correctly if engaged at levelling*/ inspection*/rated* speed with 100%*/125%*/150%* of the rated load uniformly distributed in the lift car. Yes No
State the speed : _____ m/s

- (b) _____ OR _____
Yes No
mm

8. Clamping Device Tests

N.A.*/Fitted*

- (a) Progressive Type
Does the clamping device operate correctly when engaging with 125%*/ 150%* of the rated load uniformly distributed in the lift car? Yes No
- (b) Instantaneous Type
Does the clamping device operate correctly when engaging with 125%*/150%* of the rated load uniformly distributed in the car? Yes No

9. Buffer Tests

- (a) For Car Buffers
 - (1) When the car was brought into contact with the buffers at rated load and at rated speed, or at a speed for which the stroke of the buffers has been calculated, was the operation satisfactory? Yes No
 - (2) Do the buffers automatically return to their designed position after undergoing compression? Yes No
- (b) For Counterweight Buffers (if fitted)
When the counterweight was brought into contact with the buffers with the car empty and travelling at rated speed, or a speed for which the stroke of the buffers has been calculated, was the operation satisfactory? N.A. Yes No

* Delete whichever not applicable

CERTIFICATION OF TEST AND EXAMINATION FOR HYDRAULIC PASSENGER LIFTS*/FREIGHT LIFTS*/NON-COMMERCIAL VEHICLE LIFT*

10. Anti-Creep
Does the anti-creep device operate in accordance with conditions stipulated in 10.3.1.4 of COP on The Design & Construction Part 2? Yes No

11. Duty Cycle Test
Does the lift operate satisfactory for a period of at least 0.5 hour when running with rated load over the full travel distance and serving intermediate stops at a rate equal to the number of starts per hour as stated in Item 1? Yes No

12. General (Lift Work)

(a) Is the maximum load indicated in the car and does it comply with 11.2.1 of COP on The Design & Construction, Part 2? Yes No

(b) Does the fireman lift operation function correctly? N.A. Yes No

(c) Are the emergency instructions displayed in the machine room? Yes No

(d) Does the manual emergency operation system function correctly in accordance with 8.9 of COP on The Design & Construction, Part 2? Yes No

(e) Does the emergency lighting of the car comply with 4.16.3 of COP on The Design & Construction, Part 2? Yes No

(f) What are the emergency alarm devices?

	Mangt office	M/C room	Lift car	Main lobby/Pit
Alarm bell*	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Intercom*	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Indication light*	<input type="checkbox"/>	<input type="checkbox"/>		
Indication light for acknowledgement & the notice*			<input type="checkbox"/>	

(g) Does the overload device operate satisfactorily? Yes No

13. General (Other Works)

(a) Is the machine room artificial lighting adequate for maintenance purposes? Yes No

(b) Does the artificial lighting in the lift well comply with 1.7(b) of COP on The Design & Construction, Part 2? Yes No

(c) Are the machine room conditions satisfactory? Yes No

(d) Are the provisions for ventilation of the machine room adequate? Yes No

(e) Are the machine room doors or trap doors fitted with a suitable lock to comply with 3.15.3 and 3.15.4 of COP on Building Works for Lifts and Escalators? Yes No

(f) Are the safety means of access to all items of equipment in accordance with the COP for The Design & Construction, Part 2

and COP on Building Works on Lifts and Escalators? Yes No
If no, state details _____

(g) Are the hoistway emergency door (if fitted), in compliance with 3.2 of COP of Building Works for Lifts and Escalators? N.A. Yes No

(h) Documents (copy only) in respect of exemptions (if any) shall be provided for reference N.A. Yes No

(i) Are CCTV camera provided in lift car and CCTV monitors provided in management office *and machine room *? N.A. Yes No

14. Declaration

I certify that on _____ the equipment was thoroughly examined, found to be free from obvious defects, and to comply with the COP on The Design & Construction, Part 2, COP on Examination, Testing and Maintenance and COP on Building Works for Lifts and Escalators with the exception of the following items and that the foregoing is an accurate record of the test and examination carried out.

Exception

Name & Registration No. of Registered Lift Engineer

Signature of Registered Lift Engineer

Name of Registered Lift Contractor

Date

Remarks COP means Code of Practice

* Delete whichever not applicable

Appendix C Certification of Test and Examination for Escalators/Passenger Conveyors

CERTIFICATION OF TEST AND EXAMINATION FOR ESCALATORS/PASSENGER CONVEYORS

Description of Installation

Location : _____
 Environment : Outdoor*/Indoor*
 Manufacturer : _____ Plant No. : _____
 Identification No. : _____ Model No. : _____
 Angle of Inclination : _____ degree Rated Speed _____ m/s
 Vertical Rise : _____ m Capacity : _____ Persons/Hour
 Step Width : _____ mm Step Depth : _____ mm
 No. of Exposed Steps between Combplates : _____ Step Height _____ mm
 Distance between Handrail Centrelines : _____ mm
 Horizontal Travel Distance of the Steps at the ends : _____ mm
 Contract Power Supply : _____ Volt _____ Hz _____ Phase
 Type of Balustrade : Opaque*/Tempered Glass*/Others* _____
 Machinery Location : Inside Truss*/Outside Truss*
 Is yellow band provided on side edges*/leading*/trailing* edge? Yes No
 Is sump pump provided at upper*/lower* station? Yes No
 Is remote monitoring facilities provided? Yes No

2. Static Examination

- (a) Are the combplates and terminal guides adjusted properly? Yes No
- (b) Has the brake(s) been examined and found to be in order? Yes No
- (c) Is an auxiliary brake provided? N.A. Yes No

3. Dynamic Tests

- (a) Has the operation brake been tested at no load*/full load* up*/down* condition? Yes No
- AND
- The stopping distance is _____ mm
- Does the auxiliary brake operate properly? N.A. Yes No
- Does the overspeed device operate properly? N.A. Yes No

* Delete whichever not applicable

4. Driving Motor Current Tests

Driving Motor Manufacturer _____ Serial Number : _____
 Voltage at Time of Test : _____ Rated Power : _____
 Form of Overload Protection

- 3-Phase circuit breaker
- Overloads in each phase
- Others _____

No Load	Running Current (A)	
	Up	Down

Separate supply for machine compartment/power socket? Yes No

5. Clearance

- (a) Is the clearance between consecutive steps not exceeding 6mm? Yes No
- (b) Is the clearance between step and adjacent skirting not exceeding 4mm? Yes No
- (c) Is the total clearance between step and both skirting not exceeding 7mm? Yes No
- (d) Is the clearance between the upper surface of the step and the root of the comb teeth not exceeding 4mm? Yes No
- (e) Is the distance between the floor and the lower point of the handrail into the newel within the range of 0.1m to 0.25m? Yes No

6. Insulation Resistance to Earth

Power System : _____ MΩ Safety Circuit : _____ MΩ

Earthing

- (a) Is all metalwork enclosing conductors bonded to earth? Yes No
- (b) Is the maximum continuity resistance to earth less than 0.5Ω? Yes No

Delete whichever not applicable

CERTIFICATION OF TEST AND EXAMINATION FOR ESCALATORS/PASSENGER CONVEYORS

8. Half Hour Run

The escalator*/passenger conveyor* is to run unladen, fifteen minutes in the up*/forward* direction followed by fifteen minutes in the down*/backward* direction. Yes No

Observations : _____

9. General (Escalator*/Passenger Conveyor* Work)

Have the following items where fitted been checked for correct operation?

- (a) Emergency Stop Switches Yes No
- (b) Broken Step Chain Device Yes No
- (c) Broken Drive Chain*/Belt* Device Yes No
- (d) Handrail Inlet Switch Yes No
- (e) Non-reversal Device Yes No
- (f) Combplate Switch Yes No
- (g) Operation Brake Yes No
- (h) Step Sagging Device Yes No
- (i) Skirt Panel Switch Yes No
- (j) Phase Protection Device Yes No
- (k) Overspeed Device N.A. Yes No
- (l) Broken Handrail Device N.A. Yes No
- (m) Auxiliary Brake N.A. Yes No

10. General (Other Works)

Have the following items been properly provided

- (1) (a) Notice/pictographs for Passengers. Yes No
- (b) Guard at adjacent building obstacles and criss-cross escalators N.A. Yes No
- (c) Rigid guard adjacent to escalator handrail. N.A. Yes No
- (d) Notice on access door to machinery spaces? N.A. Yes No
- (2) Do the unrestricted landing areas comply with 1.2.1.1 of COP on The Design & Construction, Part 4? Yes No
- (3) Does the clear height above step*/belt* comply with 1.2.2 of COP on The Design & Construction, Part 4? *Yes No

Exemptions (if any)

12. Declaration

I certify that on _____ the equipment was thoroughly examined and found to be free from obvious defects, and to comply with the COP on The Design & Construction, Part 4, COP on Examination, Testing and Maintenance of Lifts and Escalators and COP on Building Works for Lifts and Escalators with the exception of the following items and that the foregoing is an accurate record of the test and examination carried out.

Exceptions

Name & Registration No. of
Registered Escalator Engineer

Signature of Registered Escalator
Engineer

Name of Registered Escalator Contractor

Date

* Delete whichever not applicable.

Appendix D Certification of Test and Examination for Electric Service Lifts

CERTIFICATION OF TEST AND EXAMINATION FOR ELECTRIC SERVICE LIFT

Description of Installation

Location _____
 Manufacturer _____ Plant No. _____
 Lift Identification No. _____ Length of Travel _____ m
 Levels Served _____
 Rated Load _____ kg Rated Speed _____ m/s
 Power Supply at Time of Test _____ Volt _____ Phase _____ Hz
 Machine Room Location : above lift well*/below lift well*/at side*
 Car Floor Area _____ m² Car internal height _____ m

2. Examinations and Tests

2.1 Suspension

- (a) Suspension Ropes
 (i) Number _____ (ii) Nominal Diameter _____ mm
 (b) Type of Anchorages : Car _____ Counterweight _____
 Have the anchorages been examined and found in good working condition? Yes No
 N.A.*/Fitted*

2.2 Car Safety Gear Tests

- Note : The following test should be conducted with the car descending.
 (a) Progressive Type
 Does the safety gear operate correctly if engaged at inspection*/rated* speed with 100%*/125%* of the rated load uniformly distributed in the lift car? N.A. Yes No
 State the speed : _____ m/s
 (b) Instantaneous Type
 Does the safety gear operate correctly if engaged at rated speed with rated load uniformly distributed in the lift car? N.A. Yes No
 (c) What was the stopping distance in the test? _____ mm
 N.A.*/Fitted*

2.3 Counterweight Safety Gear Tests

- Note : The following test should be conducted with the counterweight descending.
 (a) Progressive Type
 Does the safety gear operate correctly if engaged at inspection*/rated* speed with the lift car empty? *Yes No
 (b) Instantaneous Type
 Does the safety gear operate correctly if engaged at rated speed with lift car empty? Yes No
 (Delete either (a) or (b) or both)

2.4 Overspeed Governor*/Safety Rope*/Suspension Failure Device* Test

- (a) Car N.A.*/Fitted*
 (i) Governor
 Type _____ Serial No. _____

Device	Tripping Speed (m/s)	
	Marked	Measured
Electrical		
Mechanical		

State how the governor was tested on the installation
 Simulation*/Free Fall*/Actual Overspeed*/Others*

OR

- (ii) Safety Rope*/Suspension Failure Device*
 Does the triggering mechanism operate correctly? Yes No
 (b) Counterweight N.A.*/Fitted*
 (i) Governor
 Type _____ Serial No. _____

Device	Tripping Speed (m/s)	
	Marked	Measured
Electrical		
Mechanical		

State how the governor was tested on the installation :
 Simulation*/Free Fall*/Actual Overspeed*/Others* _

- (ii) Safety Rope*/Suspension Failure Device*
 Does the triggering mechanism operate correctly? Yes No

2.5 Brake

Is the brake capable of stopping the machine when the lift is travelling at its rated speed with the rated load plus 25%? Yes No

2.6 Buffer Tests

- (a) Car Buffer
 When the lift was brought into contact with the buffer with rated load at rated speed, was the operation satisfactory? Yes No

* Delete whichever not applicable

CERTIFICATION OF TEST AND EXAMINATION FOR ELECTRIC SERVICE LIFT

(b) Counterweight Buffer
When the counterweight was brought into contact with the buffer with the car empty at rated speed, was the operation satisfactory? Yes No

2.7 Insulation Resistance to Earth and Earthing
(a) Lift Motor _____ MΩ (b) Safety Circuit _____ MΩ
(c) Is the maximum continuity resistance to earth less than 0.5Ω? Yes No

2.8 Safety Contacts/Circuits
(a) Have the contacts at each landing door been proved so that when broken there is no movement of the car? Yes No
(b) Have the car door contacts been proved so that when broken there is no movement of the car? Yes No
(c) Do the terminal stopping switches operate satisfactory? Yes No
(d) Do the stopping device in machine room and in pit operate correctly? Yes No
(e) Does the earthing of the most remote contact (lock or push button) operate a fuse or trip a breaker? Yes No

2.9 Current and Speed Tests (at mid-point of travel)

	Lift Motor Speed (rpm)	Lift Speed (m/s)	Motor Input	
			(V)	(A)
No Load Down				
Full Load Up				

2.10 Traction Checks
Does the car stop under emergency conditions
(a) with the car empty when travelling upwards in the upper part of the lift well at rated speed?
(b) with rated load plus 25% when travelling downwards in the lower part of the lift well at rated speed? Yes No

3. General
(a) Are the maximum load and warning notice displayed at each landing in compliance with 10.1 and 10.3.1 of COP on The Design & Construction, Part 3? Yes No

(b) Are the emergency instructions displayed in the machine room? Yes No
(c) Is the machine room lighting adequate for maintenance purpose? Yes No
(d) Are the provisions for ventilating the machine room adequate? Yes No

(e) Is each machine room door or trap door complied with the COP on Building Works for Lifts and Escalators? Yes No
(f) Is the clear space in front of the controller not less than 900mm in depth? If no, state details in Item 4. Yes No
(g) Is the access to machine room and to all equipment safe and convenient? Yes No

4. Others

5. Declaration

I certify that on _____ the equipment was thoroughly examined and found to be free from obvious defects and to comply with the COP on The Design & Construction, Part 3, COP on Examination, Testing and Maintenance and COP on Building Works for Lifts and Escalators with the exception of the following items and that the foregoing is an accurate record of the test and examination carried out.

Exceptions

Signature of Registered Lift Engineer

Name of Registered Lift Contractor

Date

Remarks : COP means Code of Practice

* Delete whichever not applicable